



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB877206-5-3
Job Sheet 180996



Part No: RB877206-5-3

Job Qty: 8 ea

Part Name: Handle



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 7/19/18

Job Tracking No:

Due Date: 7/23/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RB877206-5 REV 4A IPP REV A 18.02.22 NEW ISSUE FK VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	7/23/18	7/23/18	0.00	0.00	Start Up Machining-2		<i>Handwritten notes and signatures:</i> DAS 18/12/18 DEC 18 2018 38 9-89 21 9-89 DEC 19 2018
110	CNC Lathe	8 pcs	7/23/18	7/23/18	0.00	2.00	MORI SL2500Y		
120	QC	8 pcs	7/23/18	7/23/18	0.00	0.00	QC2 Machining-4		
130	QC	8 pcs	7/23/18	7/23/18	0.00	0.00	QC8 Machining-4		
150	Outsource	8 pcs	7/23/18	7/23/18	0.00	0.00	Outsource4		
160	Packaging	8 pcs	7/23/18	7/23/18	0.00	0.00	Packaging2		
170	QC	8 pcs	7/23/18	7/23/18	0.00	0.00	QC6		
180	Packaging	8 pcs	7/23/18	7/23/18	0.00	0.00	Packaging3-1		
190	QC21-SA	8 Ea	7/23/18	7/23/18	0.00	0.00	QC21		

Part Op 110 - 1-Machine as per DWG. FB942 FOLIO REV: AA DWG REV: 2-Debur
Descriptions: 120 - Engrave P/N number using Marktronic engraver as per DWG.
150 - -Issue P/O to ATG: 20041947 -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R2.000	6061T6 Round Bar 2.00	.6000 ft (.075 ea)	90-Start up Operation	<u>5050683</u>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6R2.000	1	11	0

Part Specifications



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

e found.

Container No: S134327



Part: RB877206-5-3

Job No: 180996

Serial No/Batch: S134327

Revision: 4A

Inspector:

Exp Date:

Instructions:

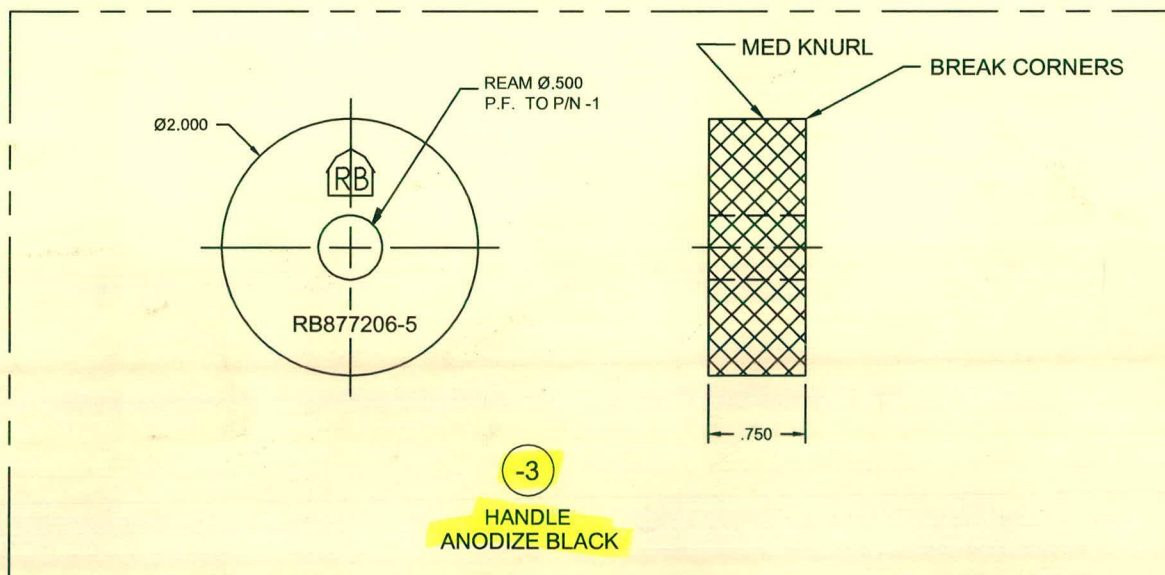
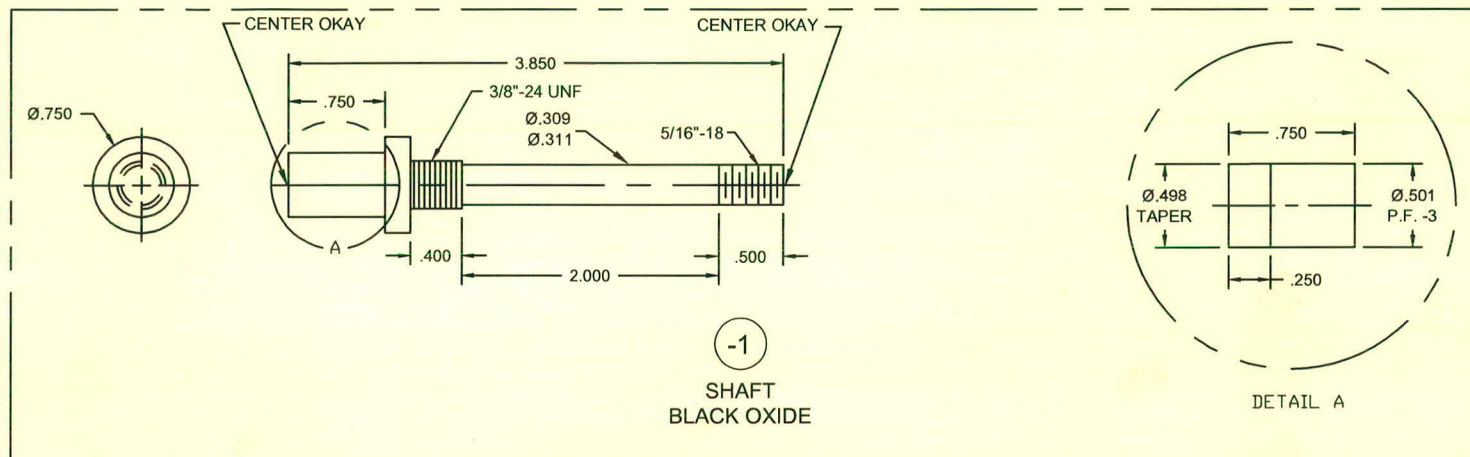
Date: 12/04/18

Plex 10/29/18 7:43 AM dart.lacelle.linda

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JVA

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
4A	CH'D TITLEBLOCK & REVISION BLOCK, CORRECTED VIEWS & LABELED ALL SECTION VIEWS, ADDED DETAIL A P/N -1 TO CLARIFY TAPER.	9/29/09	RJC
			APPROVED RW



SHOP COPY
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UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
180996 HWS
181029

RED BARN MACHINE	
TITLE BEARING CUTTER	
DWG NO. RB877206-5-1 & -3	REV 4A
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	
FRACTIONS ± 1/32 ANGLES ± 5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 6-28-01
SHEET 2 of 4	



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PURCHASE ORDER **PO041947**

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO041947
PO Date: 12/5/18
Due Date: 12/27/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, Chrisoula
Phone:

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	184104	RBH9928-12-5	Clamp -Issue P/O to ATG : PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required	Firmed	-	12/7/18	12 pcs	0 pcs	12 pcs	\$4.99/pcs	\$59.88
2	R185822	RBT400214-1	Frame Weld Mount -Issue P/O to ATG; PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061 -Certificate of Conformity is required	Firmed	-	12/12/18	2 pcs	0 pcs	2 pcs	\$4.99/pcs	\$9.98

Line Item Note ** Friday, please? : (**



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Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	185605	D5585-1	Stringer, LH Fwd : Various STC's Issue P/O to ATG : 1- Anodize Black per MIL-A-8625, Type II, Class 2 as per Dwg. D5585 2- Prime Grey as per Dwg. Certification of Conformity is required.	Firmed	-	12/7/18	10 pcs	0 pcs	10 pcs	\$7.50/pcs	\$75.00
Line Item Note ** Can we have ASAP, Friday? ** 10 X DEC 07 2018											
4	185606	D5586-1	Stringer, RH Fwd : Various STC's Issue P/O to ATG : 1- Anodize Black per MIL-A-8625, Type II, Class 2 as per Dwg. D5586 2- Prime Grey as per Dwg. Certification of Conformity is required.	Firmed	-	12/7/18	9 pcs	0 pcs	9 pcs	\$7.50/pcs	\$67.50
Line Item Note ** Can we have ASAP, Friday? ** 9 X DEC 07 2018											
5	185607	D5587-1	Stringer, LH Aft : Various STC's Issue P/O to ATG : 1- Anodize Black per MIL-A-8625, Type II, Class 2 as per Dwg. D5587 2- Prime Grey as per Dwg. Certification of Conformity is required.	Firmed	-	12/7/18	11 pcs	0 pcs	11 pcs	\$7.50/pcs	\$82.50
Line Item Note ** Can we have ASAP, Friday? ** 11 X DEC 07 2018											



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Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
6	185608	D5588-1	Stringer, RH Aft : Various STC's Issue P/O to ATG : 1- Anodize Black per MIL-A-8625, Type II, Class 2 as per Dwg. D5588 2- Prime Grey as per Dwg. Certification of Conformity is required.	Firmed	-	12/7/18	9 pcs	0 pcs	9 pcs	\$7.50/pcs	\$67.50
Line Item Note ** Can we have ASAP, Friday? ** 9 X DEC 07 2018											
7	185609	D5589-1	Gusset, Outboard LH : Various STC's Issue P/O to ATG : 1- Anodize Black per MIL-A-8625, Type II, Class 2 as per Dwg. D5589 2- Prime Grey as per Dwg. QSI 005,4.2.1.3.2 Certification of Conformity is required.	Firmed	-	12/7/18	10 pcs	0 pcs	10 pcs	\$7.50/pcs	\$75.00
Line Item Note ** Can we have ASAP, Friday? ** 10 X DEC 07 2018											
8	185610	D5589-2	Gusset, Outboard RH : Various STC's Issue P/O to ATG : 1- Anodize Black per MIL-A-8625, Type II, Class 2 as per Dwg. D5589 2- Prime Grey as per Dwg. QSI005 4.2.1.3.2 Certification of Conformity is required.	Firmed	-	12/7/18	8 pcs	0 pcs	8 pcs	\$7.50/pcs	\$60.00
Line Item Note ** Can we have ASAP, Friday? ** 8 X DEC 07 2018											
Line Item Note ** Can we have ASAP, Friday? **											



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Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
9	185242	RBE105-14181W2-1	Guide -Issue P/O to GROUPE ALTECH; PO -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Material type; 6061 -Certificate of Conformity is required	Firmed	-	12/12/18	5 pcs	0 pcs	5 pcs	\$4.99/pcs	\$24.95
						5 X DEC 07 2018					
10	186948	647.4114	Shim Issue P/O ATG, black anodize and prime as per dwg 647.4114 Rev. N/C	Firmed	-	12/17/18	10 pcs	0 pcs	10 pcs	\$7.40/pcs	\$74.00
11	186253	646.3310	LH Half - Upper Cutter Assembly Issue P/O to ATG : 1- Black Anodize as per Dwg 646.3300	Firmed	-	12/17/18	13 pcs	0 pcs	13 pcs	\$19.25/pcs	\$250.25
						13 X DEC 18 2018					
12	180996	RB877206-5-3	Handle -Issue P/O to ATG: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	-	12/27/18	8 pcs	0 pcs	8 pcs	\$4.99/pcs	\$39.92
						8 X DEC 18 2018					
13	184952	RBW6405G00332-3G-9	Knob -Issue P/O to ATG PO: -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEAL - Certificate of Conformity is required	Firmed	-	12/17/18	8 pcs	0 pcs	8 pcs	\$4.99/pcs	\$39.92
						8 X DEC 07 2018					

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9-89



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PURCHASE ORDER **PO041947**

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
14	184949	RBW6405G00332-3G-3	Round Seat -Issue P/O to ATG; PO -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	12/17/18	4 pcs	0 pcs	4 pcs	\$4.99/pcs	\$19.96
15	186503	D5590-2	Gusset, Inboard RH : Various STC's Issue P/O to ATG : 1- Anodize Black per MIL-A-8625, Type II, Class 2 as per Dwg. D5590 2- Prime Grey as per Dwg. Certification of Conformity is required.	Firmed	-	12/20/18	6 pcs	0 pcs	6 pcs	\$7.50/pcs	\$45.00
16	186502	D5590-1	Gusset, Inboard LH : Various STC's Issue P/O to ATG : 1- Anodize Black per MIL-A-8625, Type II, Class 2 as per Dwg. D5590 2- Prime Grey as per Dwg. Certification of Conformity is required.	Firmed	-	12/27/18	6 pcs	0 pcs	6 pcs	\$7.50/pcs	\$45.00

Grand Total: \$1,036.36



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PURCHASE ORDER
PO041947

Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 12/7/18 10:32 AM dart.tsimiklis.chrisoula



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 916828

Date: 17-Dec-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
8 each	Part: RB877206-5-3 Rev: 4A Handle Anodize per MIL-A-8625F, Type II, Class 2, Black .0004-.0010" (.4 - 1 mils). Water Sealant Job: 24287 PO: PO041947 Line: 12		
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>17/12/2018</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt. Find 12/19. job. 180996.			

Made in Canada.

